

PETROWORKS

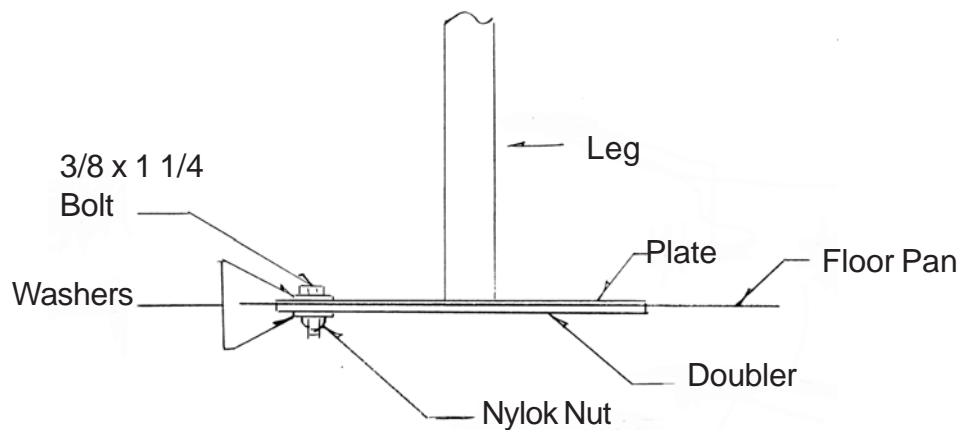
OFF-ROAD PRODUCTS, INC.

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READ INSTRUCTIONS BEFORE STARTING TO INSTALL THE SPORT-CAGE

1. Remove top.
2. Remove bolts that secure the targa, but **do not** remove targa.
3. Remove the round windshield braces.
4. Disconnect the outer windshield braces from the windshield.
5. Remove stock roll bar.
6. Slip the new main bar into place lifting the targa slightly.
7. Slip the front legs into the main bar.
8. Slip the front cross bar (the one with the bend in the middle) into the front legs.
9. Use (4) 3/8 x 2" bolts and nylock nuts (included) to assemble the front part of the cage.
Note: Do not tighten the bolts and nuts at this time. Do not use washers. Put the bolts in from the bottom - the nuts on top.
10. Slip the rear legs into the main bar.
11. Slip the rear brace on to the rear legs.
12. Use (2) 3/8x2" and (2) 3/8 x 2 1/2" bolts and nylock nuts to assemble the rear part of the cage. Install per note in #9.
13. Bolt in bottom of main bar using the original (8) bolts. Use 3/8 x 3/4 bolt and washer to attach seat belt brace to main bar.
14. Replace bolts in targa.
15. Tighten all the bolts in the targa and the 8 bolts that attach the main bar. Tighten the seat belt brace bolts.
16. Position front and rear legs and tighten all the bolts.

- 17.. Drill (8) 3/8" holes through the floor pan in front using the plates at the bottom of the legs as a template. Use 3/8 x 1 1/4" bolts and nylock nuts, washers and doublers. See sketch #1.
Note: After you drill the first hole place a bolt in the hole so that the leg does not move while you are drilling the other holes.
18. Attach the rear legs the same as in #18.
19. Replace the windshield braces.
20. Recheck all bolts to be sure that they are tight.
21. Place the warning labels onto the front brace where it is visible to the front seat passenger and driver. Place the other warning label onto the main bar so that it is visible to the rear seat passengers.



SKETCH 1

•WARNING•

This is not a safety device and should not be used as a substitute for reasonable use of this vehicle. This is a multi purpose vehicle with different handling characteristics than a passenger vehicle. **Wear seatbelts at all times.**

This apparatus is sold as a cosmetic device. It does not ensure protection or occupant safety. No representation of safety is hereby expressed in the event of a roll-over or crash of this vehicle.

MATERIAL LIST

BE SURE THAT YOU HAVE RECEIVED THE FOLLOWING PARTS:

- 1 • MAIN BAR
- 1 • RIGHT FRONT LEG
- 1 • LEFT FRONT LEG
- 1 • FRONT BRACE (1 1/2" TUBE WITH SLIGHT BEND AT CENTER)
- 1 • RIGHT REAR LEG
- 1 • LEFT REAR LEG.
- 1 • REAR BRACE
- 1 • GRAB-BAR (1986-1988 1/2, DASH WITH ROUND VENTS BE SURE THAT EACH PIECE OF THE CAGE HAS THE SAME SERIAL NUMBER.
- 2 • FRONT DOUBLERS
- 2 • REAR DOUBLERS
- 34 • 3/8 WASHERS
- 24 • 3/8 NYLOCK NUTS
- 2 • 3/8 X 3/4 HEX BOLTS
- 16 • 3/8 X 1 1/4 HEX BOLTS
- 6 • 3/8 X 2" HEX BOLTS
- 2 • 3/8 X 2 1/2 HEX BOLTS